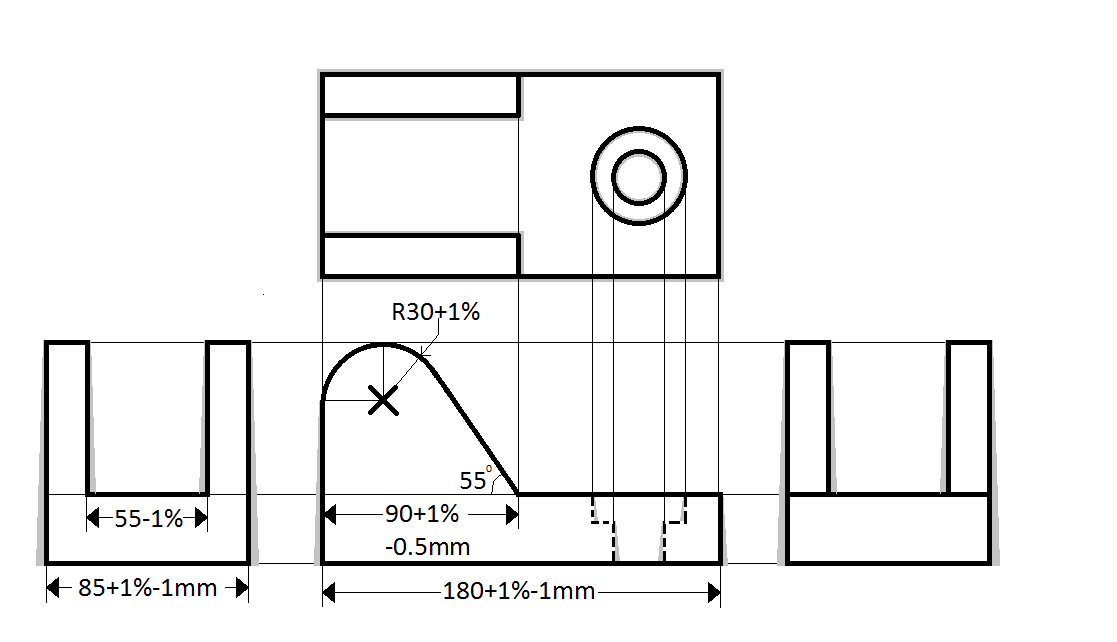
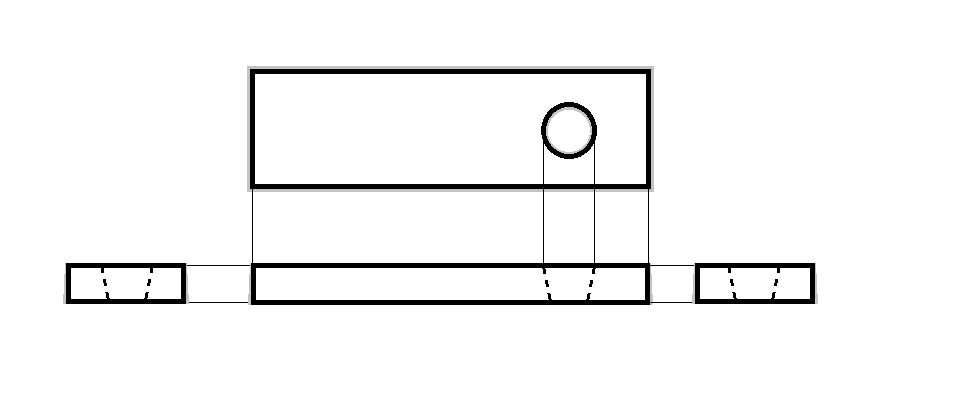
**PATTERN DESIGN**

Split pattern:

The pattern which goes into the drag box is:



The pattern which goes into the cope box is:



After metal has been cast, it must then be drilled.

Drill a hole with diameter of 30mm at the point X.